

# SOLID CARBIDE DRILLS WE'VE GOT YOUR DRILL!

GOdrill™



Kenna  
Universal™



HP



SGL



YPC



HPS



YPL



KMH



VERSATILE DRILLS  
**GOdrill & Kenna Universal**

APPLICATION-SPECIFIC DRILLS  
**High Performance**

APPLICATION KEY:



[kennametal.com](http://kennametal.com)

 **KENNAMETAL®**

## VERSATILE >>>

- For variable component manufacturers
- One drill covers all materials
- Less setup and downtime
- Less tool inventory



### GOdrill™

#### B04\*CPG & B05\*CPG

- **General purpose**
- Edge preparation to cut various materials
- Versatile coating works in many materials
- Marginless design for reduced friction and heat
- Available in small diameter range
- Cost-effective, no regrind logistics



### Kenna Universal™

#### B96\* & B97\*

- **Multipurpose**
- 4-margin lands for X-hole capability and inclined entries and exits
- Broadband coating also works in dry or MQL machining of P and K materials
- Troubleshooter in all materials
- Easy to regrind



## APPLICATION SPECIFIC >>>

- For high-volume production
- Material-specific edge-preparation, geometry, and coatings for highest MRR (Metal Removal Rate) and lowest CPP (Cost-Per-Part)
- High cutting parameters, saving machining time and freeing up capacity



### HP Drill



#### B22\*HP

- HP point for highest feed rates
- For flood and through coolant applications, including MQL and dry machining



### HPS Drill



#### B28\*HPS

- Sharp edge for N materials
- Uncoated and highly polished flutes to avoid built-up edge for superior chip evacuation



### SGL Drill



#### B21\*SGL

- Combines SE and GOdrill point in one tool with patented gashing for high feed rates and low cutting forces
- Heat-resistant coating



### YPL Drill



#### B29\*YPL

- Uneven Y-TECH™ design for long life, protecting margins from chipping in spring-back materials
- Superior hole quality at medium cutting parameters



### YPC Drill



#### B25\*YPC

- Corner chamfer design for through holes to eliminate breakout
- Y-TECH design generates a superior hole quality that eliminates the need for reaming and produces a very consistent hole, which improves tapping performance
- Asymmetrical HP point for highest feed rates



### KMH Drill



#### B941 & B951

- Proven solution point geometry with stable negative corner for tough applications and interrupted cuts
- Stronger core/smaller flutes for higher strength
- High performance KCH10 substrate for maximum performance

APPLICATION KEY:



Steel



Stainless Steel



Cast Iron



Non-Ferrous



High-Temp Alloys



Hardened Materials

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