



# BLOWOUT PRICES on Drill Rods

## 50% OFF LIST PRICES

### While Quantities Last



- Oil hardening
- 36" length
- Ground and polished

DESCRIPTION	CODE	PRICE
1 15/16 X 36 0-1 DRILL ROD	219598	319.79
1 7/8 X 36 0-1 DRILL ROD	219599	299.48
1 13/16 X 36 0-1 DRILL ROD	219600	91.20
1 15/32 X 36 0-1 DRILL ROD	219605	110.43
1 5/32 X 36 0-1 DRILL ROD	219615	125.61
63/64 X 36 0-1 DRILL ROD	219622	55.04
61/64 X 36 0-1 DRILL ROD	219624	32.31
15/16 X 36 0-1 DRILL ROD	219625	36.71
59/64 X 36 0-1 DRILL ROD	219626	48.32
57/64 X 36 0-1 DRILL ROD	219628	25.65
7/8 X 36 0-1 DRILL ROD	219629	41.18
27/32 X 36 0-1 DRILL ROD	219631	15.71
53/64 X 36 0-1 DRILL ROD	219632	38.94
51/64 X 36 0-1 DRILL ROD	219634	20.55
25/32 X 36 0-1 DRILL ROD	219635	16.77
47/64 X 36 0-1 DRILL ROD	219638	19.62
21/32 X 36 0-1 DRILL ROD	219643	36.92
9/16 X 36 0-1 DRILL ROD	219649	27.42
35/64 X 36 0-1 DRILL ROD	219650	11.00
33/64 X 36 0-1 DRILL ROD	219652	9.57
7/16 X 36 0-1 DRILL ROD	219657	21.81
27/64 X 36 0-1 DRILL ROD	219658	7.08
'Z' X 36 0-1 DRILL ROD	219659	6.66
'V' X 36 0-1 DRILL ROD	219665	7.22
3/8 X 36 0-1 DRILL ROD	219666	14.04
'S' X 36 0-1 DRILL ROD	219670	9.38
11/32 X 36 0-1 DRILL ROD	219671	6.03

DESCRIPTION	CODE	PRICE
'Q' X 36 0-1 DRILL ROD	219673	3.23
5/16 X 36 0-1 DRILL ROD	219677	8.87
9/32 X 36 0-1 DRILL ROD	219682	5.76
1/4 X 36 0-1 DRILL ROD (0.250)	219690	8.27
'B' X 36 0-1 DRILL ROD	219693	3.81
7/32 X 36 0-1 DRILL ROD	219698	4.56
#3 X 36 0-1 DRILL ROD	219699	3.09
#4 X 36 0-1 DRILL ROD	219700	4.17
3/16 X 36 0-1 DRILL ROD	219709	6.20
#15 X 36 0-1 DRILL ROD	219713	2.27
32 X 36 0-1 DRILL ROD	219734	2.04
#33 X 36 0-1 DRILL ROD	219735	2.06
34 X 36 0-1 DRILL ROD	219736	1.68
39 X 38 0-1 DRILL ROD	219742	1.19
40 X 36 0-1 DRILL ROD	219743	1.20
43 X 36 0-1 DRILL ROD	219747	1.92
45 X 36 0-1 DRILL ROD	219749	1.89
48 X 36 0-1 DRILL ROD	219753	1.29
4MM X 36 0-1 DRILL ROD	219761	5.07
8MM X 36 0-1 DRILL ROD	219765	11.13
10MM X 36 0-1 DRILL ROD	219767	19.38
18MM X 36 0-1 DRILL ROD	219775	47.39
21MM X 36 0-1 DRILL ROD	219778	71.73
22MM X 36 0-1 DRILL ROD	219779	41.04
25MM X 36 0-1 DRILL ROD	219782	96.50
L950D #69 DRILL BLANK	219785	2.04

**HEAT TREATMENT**

Preheat: 1200°F until thoroughly soaked. Harden at 1475°F. Hold 20 minutes per inch of greatest cross-section after tool reaches furnace temperature (minimum holding time – 20 minutes). Quench in warm oil to 150°F. Temper immediately 2 hours per inch of greatest cross-section at temperatures shown to achieve the desired hardness.

**STANDARD TOLERANCES**

**SIZE RANGE (inches)**  
 2.000 to 0.500 .....±0.001  
 0.499 to 0.125 .....±0.0005  
 0.124 and smaller.....±0.0003

**PRODUCT**

ANSI 01 ground and polished drill rod

**TYPICAL ANALYSIS**

C .95, MN 1.20, Si .35, Cr .50, W .50

**TEMPERING**

Tempering Temp. °F	Hardness Rockwell C
None	65
300	63
350	61
400	60.5
450	59
500	58
600	56
800	48-49

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